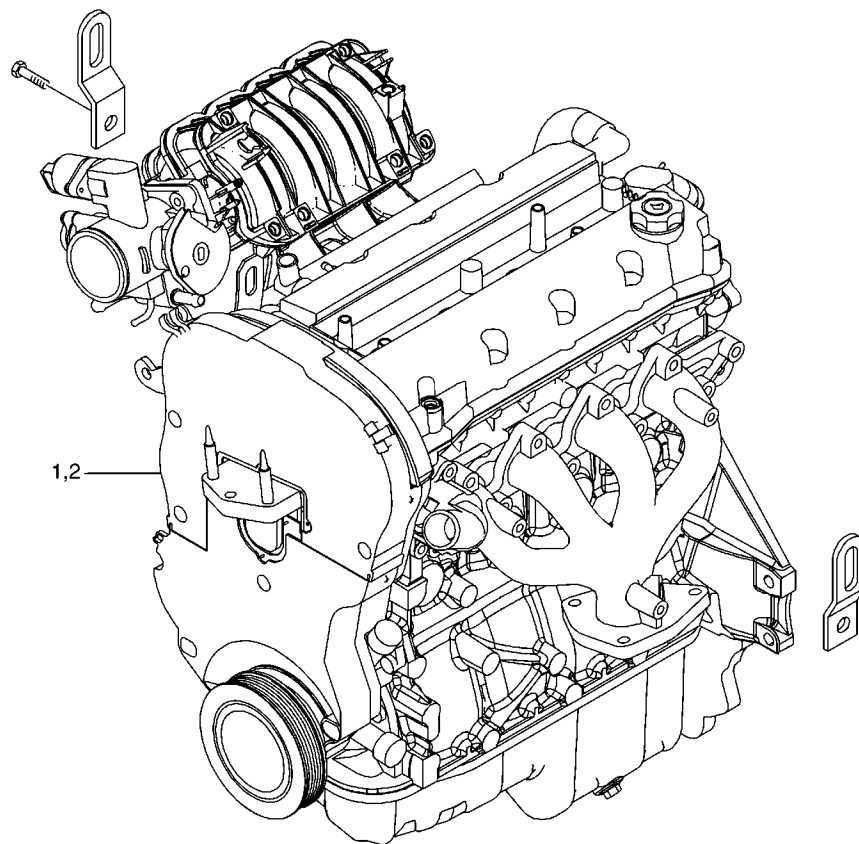
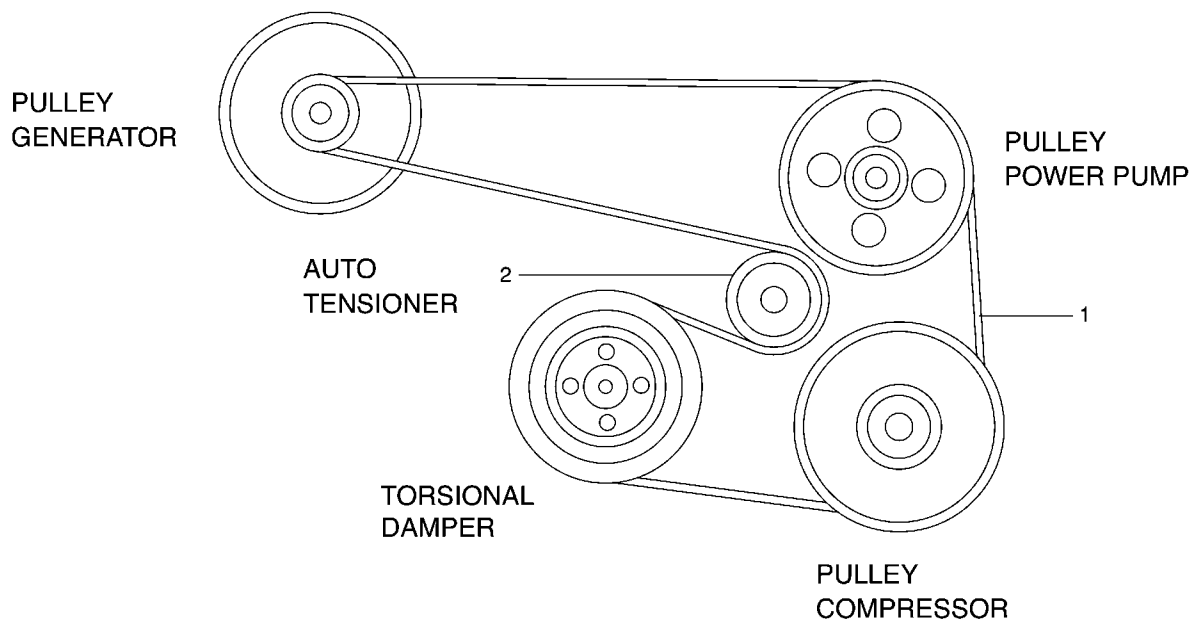


**SECTION 1C****ENGINE (DOHC ENGINE MECHANICAL)**

|                                     |        |
|-------------------------------------|--------|
| 111. ENGINE UNIT (DOHC) .....       | 1C – 3 |
| 113. BELT SYSTEM .....              | 1C – 5 |
| 121. ENGINE BLOCK .....             | 1C – 7 |
| 122. CRANK SHAFT & PISTON .....     | 1C – 9 |
| 123. OIL PAN & PUMP .....           | 1C –13 |
| 131. CYLINDER HEAD .....            | 1C –15 |
| 132. CAM SUPPORT & SHAFT .....      | 1C –19 |
| 133. TIMING COVER .....             | 1C –21 |
| 138. ENGINE & TRANSAXLE MOUNT ..... | 1C –25 |

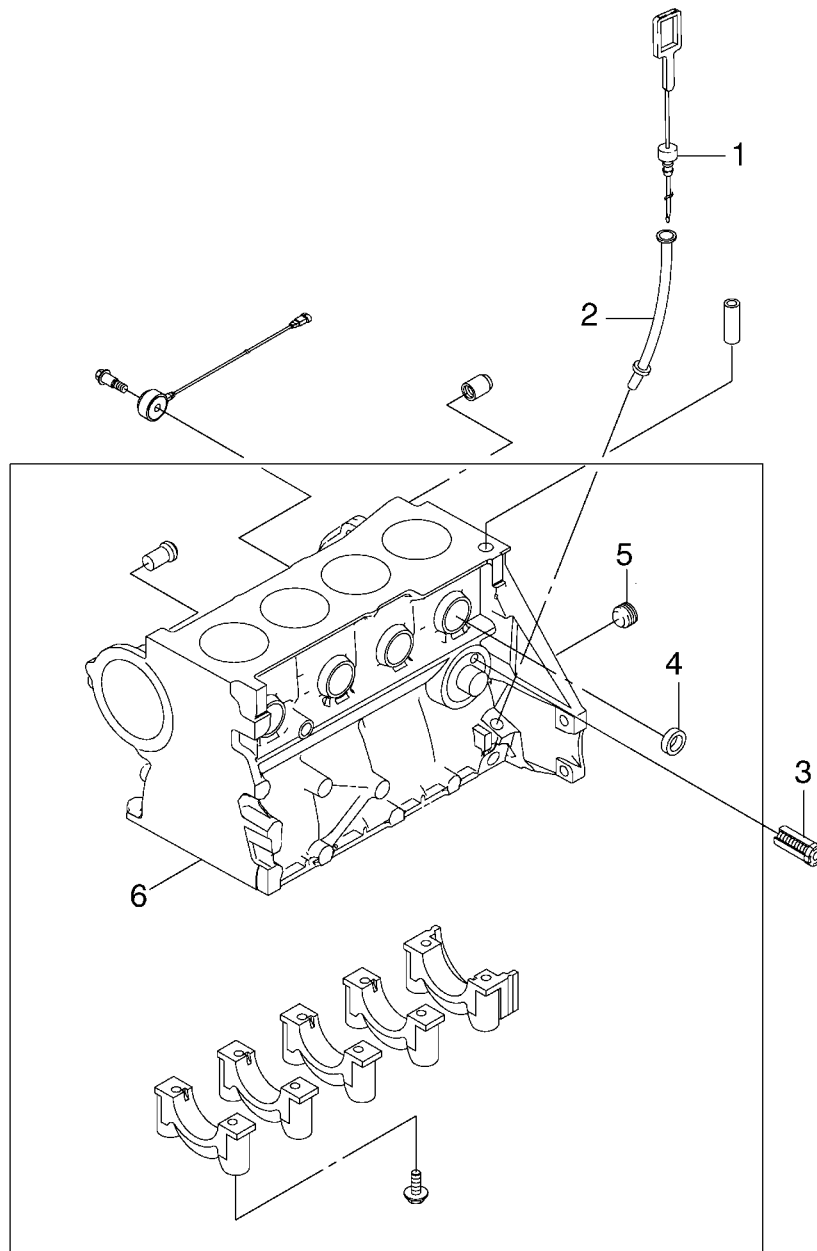


| <b>DOHC ENGINE MECH. – DOHC ENGINE UNIT (111)</b> |                                                                                                    |                       |             |             |             |             |             |
|---------------------------------------------------|----------------------------------------------------------------------------------------------------|-----------------------|-------------|-------------|-------------|-------------|-------------|
| <b>NO.</b>                                        | <b>OPERATION DESCRIPTION</b>                                                                       | <b>OPERATION CODE</b> | <b>S</b>    | <b>N</b>    |             |             | <b>L</b>    |
|                                                   |                                                                                                    |                       | <b>1.4D</b> | <b>1.4D</b> | <b>1.6D</b> | <b>1.8D</b> | <b>2.0D</b> |
| <b>1</b>                                          | <b>ENGINE ASSEMBLY (M/T) – OVERHAUL</b>                                                            | 1110100               | 8.7         | 6.7         | 6.7         | 6.7         | 6.9         |
|                                                   | INC : R & I Engine ass'y, Flywheel, Intake and exhaust manifold ass'y, Timing belt, Engine adjust. |                       |             |             |             |             |             |
|                                                   | A – With air conditioning                                                                          | 111010A               | 1.1         | —           | —           | —           | —           |
|                                                   | B – With power steering                                                                            | 111010B               | 0.5         | —           | —           | —           | —           |
|                                                   | <b>ENGINE ASSEMBLY (A/T) – OVERHAUL</b>                                                            | 1110300               | 6.3         | 6.7         | 6.7         | 6.7         | 6.9         |
|                                                   | INC : R & I Engine ass'y, Flywheel, Intake and exhaust manifold ass'y, Timing belt, Engine adjust. |                       |             |             |             |             |             |
| <b>2</b>                                          | <b>ENGINE ASSEMBLY (M/T) – REPLACE</b>                                                             | 1110800               | 6.8         | 4.6         | 4.6         | 4.6         | 4.8         |
|                                                   | INC : R & I Engine ass'y, Flywheel, Intake and exhaust manifold ass'y, Timing belt, Engine adjust. |                       |             |             |             |             |             |
|                                                   | A – With air conditioning                                                                          | 111080A               | 1.1         | —           | —           | —           | —           |
|                                                   | B – With power steering                                                                            | 111080B               | 0.5         | —           | —           | —           | —           |
|                                                   | <b>ENGINE ASSEMBLY (A/T) – REPLACE</b>                                                             | 1110900               | 4.4         | 4.6         | 4.6         | 4.6         | 4.8         |
|                                                   | INC : R & I Engine ass'y, Flywheel, Intake and exhaust manifold ass'y, Timing belt, Engine adjust. |                       |             |             |             |             |             |
|                                                   | A – With air conditioning                                                                          | 111090A               | 1.1         | —           | —           | —           | —           |
|                                                   | B – With power steering                                                                            | 111090B               | 0.5         | —           | —           | —           | —           |

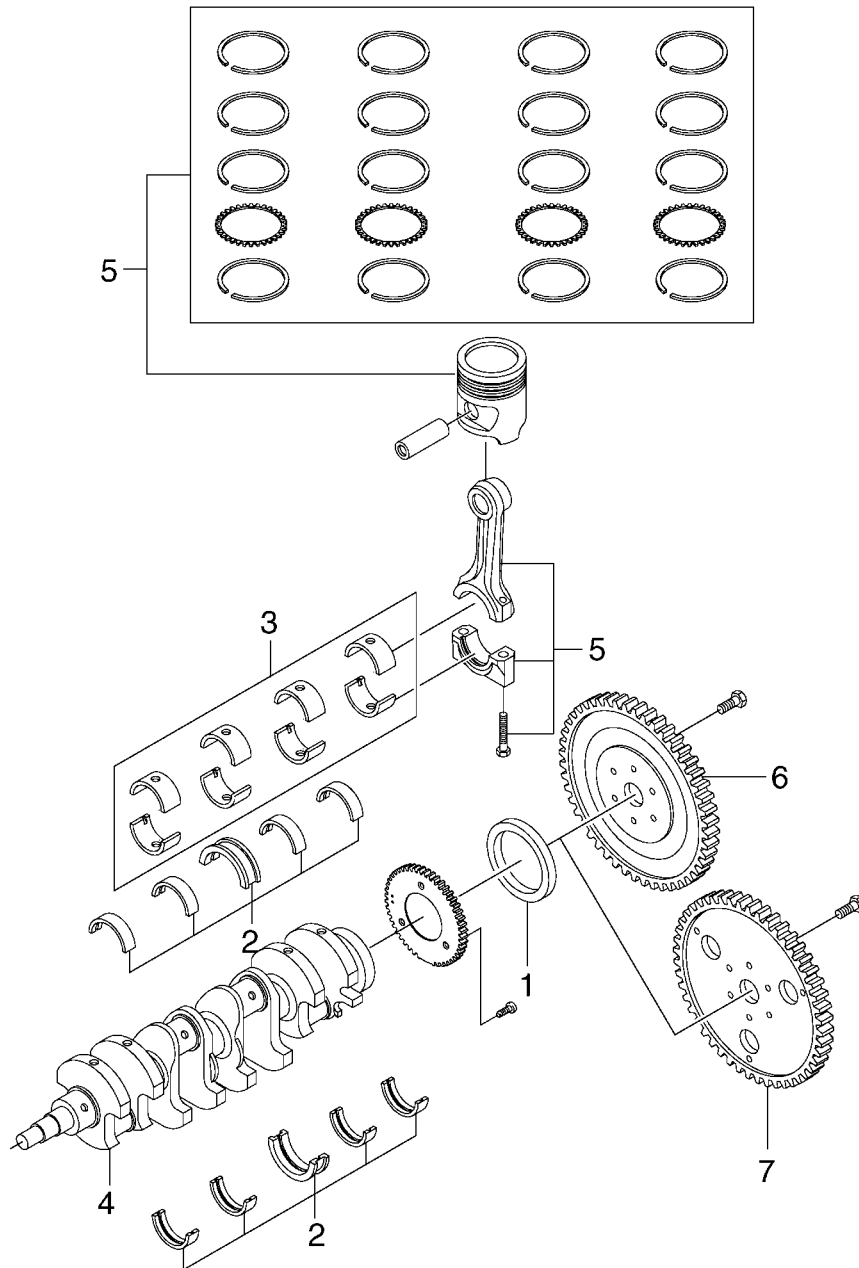


**DOHC ENGINE MECH. – BELT SYSTEM (113)**

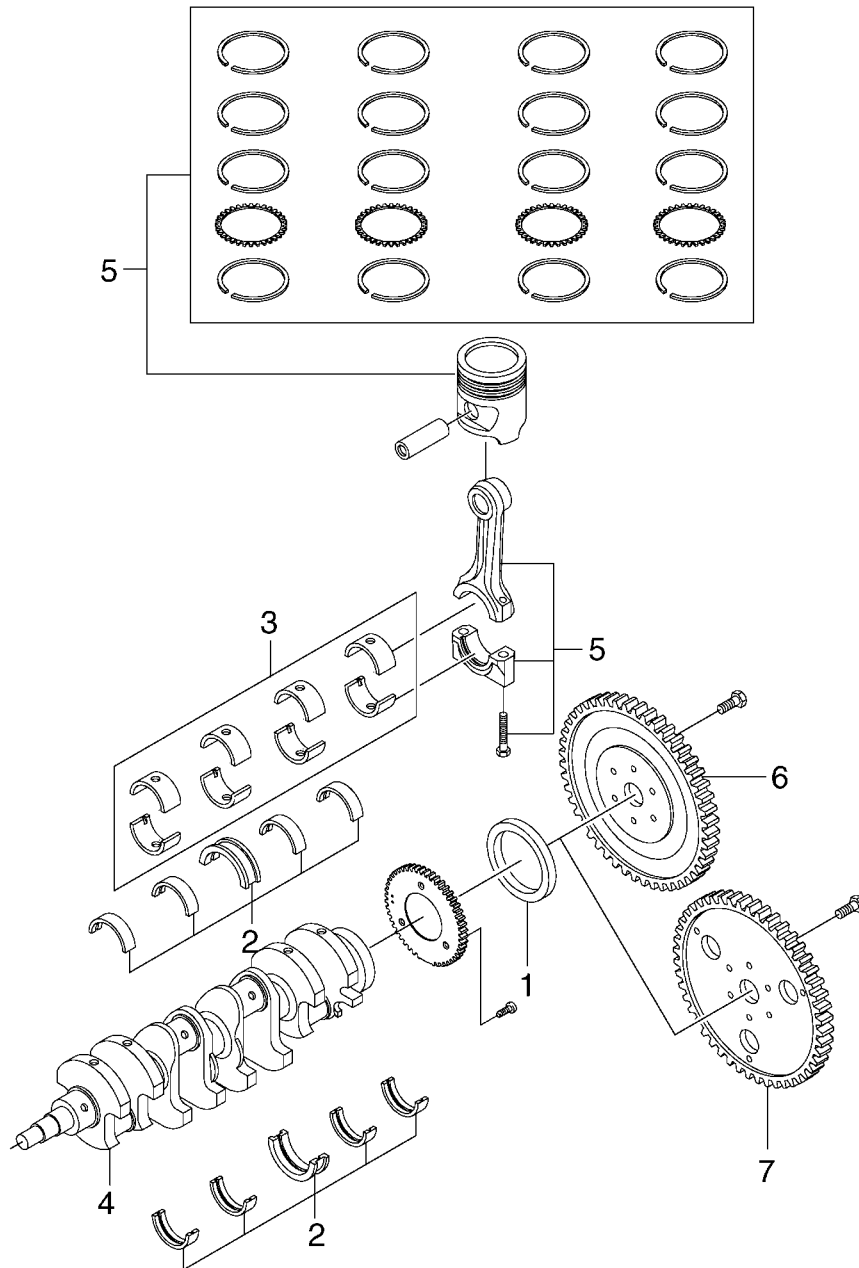
| NO. | OPERATION DESCRIPTION                    | OPERATION<br>CODE | S    | N    |      |      |      | L |
|-----|------------------------------------------|-------------------|------|------|------|------|------|---|
|     |                                          |                   | 1.4D | 1.4D | 1.6D | 1.8D | 2.0D |   |
| 1   | BELT, ACCESSORY – REPLACE                | 1132200           | 0.2  | 0.2  | 0.2  | 0.2  | 0.2  |   |
| 2   | AUTO TENSIONER, ACCESSORY BELT – REPLACE | 1132400           | 0.4  | 0.4  | 0.4  | 0.4  | 0.4  |   |



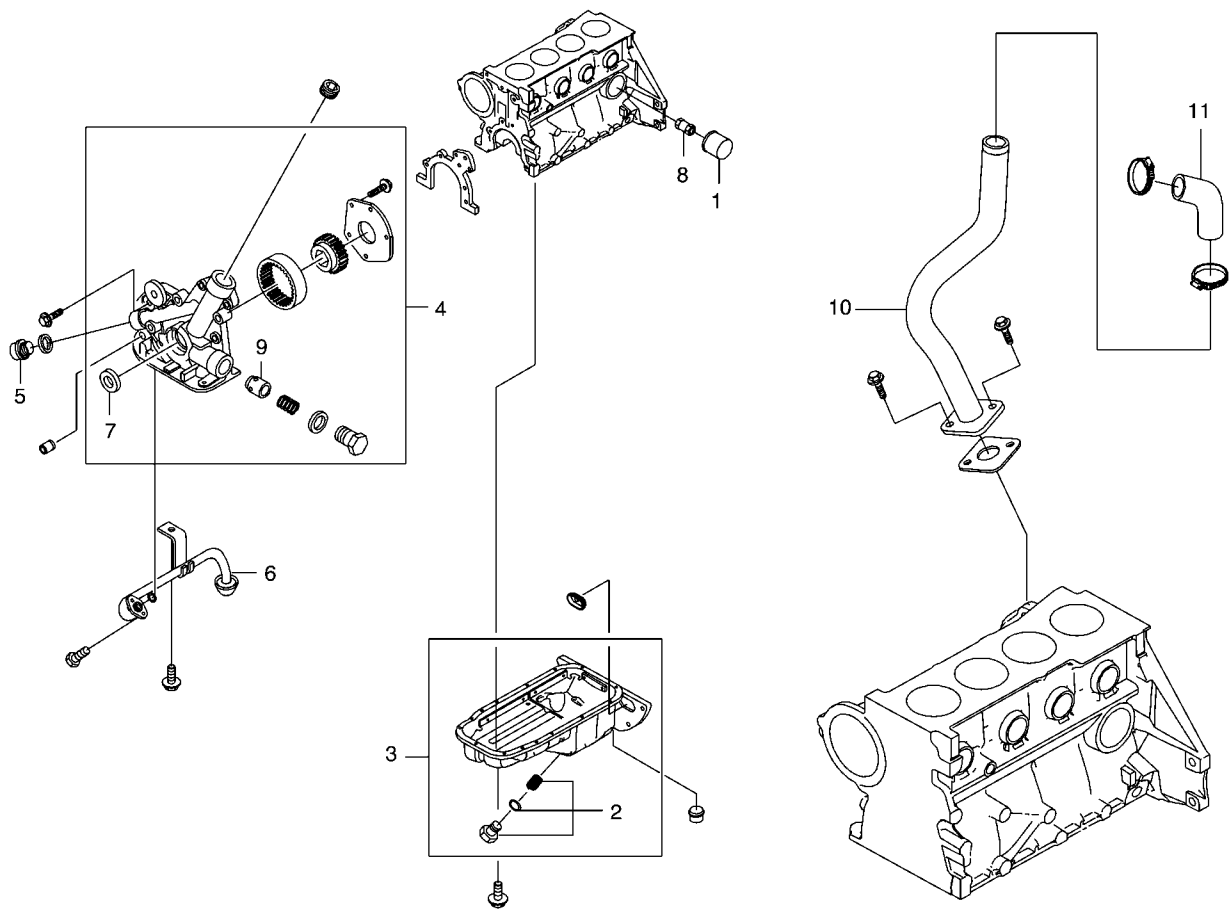
| <b>DOHC ENGINE MECH. – ENGINE BLOCK (121)</b> |                                                                                                                                                                    |                       |             |             |             |             |             |
|-----------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-------------|-------------|-------------|-------------|-------------|
| <b>NO.</b>                                    | <b>OPERATION DESCRIPTION</b>                                                                                                                                       | <b>OPERATION CODE</b> | <b>S</b>    | <b>N</b>    |             |             | <b>L</b>    |
|                                               |                                                                                                                                                                    |                       | <b>1.4D</b> | <b>1.4D</b> | <b>1.6D</b> | <b>1.8D</b> | <b>2.0D</b> |
| <b>1</b>                                      | <b>OIL LEVEL INDICATOR – REPLACE</b>                                                                                                                               | 1210200               | 0.2         | 0.2         | 0.2         | 0.2         | 0.2         |
| <b>2</b>                                      | <b>TUBE, OIL LEVEL INDICATOR – REPLACE</b>                                                                                                                         | 1210300               | 0.3         | 0.3         | 0.3         | 0.3         | 1.5         |
| <b>3</b>                                      | <b>VALVE, OIL FILTER BY-PASS – REPLACE</b>                                                                                                                         | 1210500               | 0.5         | 0.5         | 0.5         | 0.5         | 0.5         |
| <b>4</b>                                      | <b>PLUG, EXPANSION – REPLACE</b><br>NOTE : Add appropriate labor MODEL(s) for removal if necessary components to gain access to plug to regular labor hours column | 1210700               | 0.4         | 0.4         | 0.4         | 0.4         | 0.4         |
| <b>5</b>                                      | <b>PLUG, OIL GALLERY – REPLACE</b><br>INC : R & I Transaxle ass'y                                                                                                  | 1210900               | 3.6         | 4.0         | 0.4         | 4.0         | 4.2         |
| <b>6</b>                                      | <b>BLOCK, CYLINDER – REPLACE</b>                                                                                                                                   | 1211100               | 9.0         | 7.6         | 7.6         | 7.6         | 7.6         |



| <b>DOHC ENGINE MECH. – CRANKSHAFT &amp; PISTON (122)</b> |                                                                                         |                       |             |             |             |             |             |
|----------------------------------------------------------|-----------------------------------------------------------------------------------------|-----------------------|-------------|-------------|-------------|-------------|-------------|
| <b>NO.</b>                                               | <b>OPERATION DESCRIPTION</b>                                                            | <b>OPERATION CODE</b> | <b>S</b>    | <b>N</b>    |             |             | <b>L</b>    |
|                                                          |                                                                                         |                       | <b>1.4D</b> | <b>1.4D</b> | <b>1.6D</b> | <b>1.8D</b> | <b>2.0D</b> |
| <b>1</b>                                                 | <b>SEAL(S), CRANKSHAFT REAR MAIN (AUTO TRANSAXLE) – REPLACE</b>                         | 1220200               | 3.8         | 3.1         | 3.1         | 3.9         | 4.1         |
|                                                          | <b>SEAL(S), CRANKSHAFT REAR MAIN (MANUAL TRANSAXLE) – REPLACE</b>                       | 1220400               | 4.2         | 3.8         | 3.8         | 3.8         | 4.0         |
|                                                          | INC : R & I Transaxle ass'y                                                             |                       |             |             |             |             |             |
| <b>2</b>                                                 | <b>BEARING, CRANKSHAFT MAIN (ONE) – REPLACE</b>                                         | 1220600               | 1.6         | 1.5         | 1.5         | 1.1         | 1.7         |
|                                                          | INC : R & I Transaxle ass'y, Flywheel, Oil pan, Engine adjust.                          |                       |             |             |             |             |             |
|                                                          | A – Replace each additional                                                             | 122060A               | 0.4         | 0.4         | 0.4         | 0.4         | 0.4         |
|                                                          | B – Replace rear main bearing (Auto transaxle)                                          | 122060B               | 2.8         | 2.6         | 2.6         | 2.6         | 2.6         |
| <b>3</b>                                                 | <b>BEARING, CONNECTING ROD (ONE) – REPLACE</b>                                          | 1220800               | 1.3         | 1.4         | 1.4         | 2.3         | 2.6         |
|                                                          | INC : R & I Oil pan ass'y, Oil suction pipe                                             |                       |             |             |             |             |             |
|                                                          | A – Replace each additional                                                             | 122080A               | 0.3         | 0.3         | 0.3         | 0.3         | 0.3         |
|                                                          | B – Replace all                                                                         | 122080B               | 0.6         | 0.6         | 0.6         | 0.6         | 0.6         |
| <b>4</b>                                                 | <b>CRANKSHAFT (M/T) – REPLACE</b>                                                       | 1221100               | 10.1        | 7.2         | 7.2         | 6.3         | 7.5         |
|                                                          | INC : R & I Engine ass'y, Cylinder head ass'y<br>Flywheel, Piston ass'y, Engine adjust. |                       |             |             |             |             |             |
|                                                          | A – With air conditioning                                                               | 122110A               | 1.0         | 1.0         | 1.0         | —           | —           |
|                                                          | B – With power steering                                                                 | 122110B               | 0.5         | —           | —           | —           | —           |
|                                                          | C – R&R cylinder head                                                                   | 122110C               | 1.0         | 1.0         | 1.0         | 1.0         | 1.0         |
|                                                          | D – Replace one piston rings                                                            | 122110D               | 0.4         | 0.4         | 0.4         | 0.4         | 0.4         |
|                                                          | E – Replace all piston rings                                                            | 122110E               | 1.2         | 1.2         | 1.2         | 1.2         | 1.2         |
|                                                          | F – Replace one connecting rod                                                          | 122110F               | 0.4         | 0.4         | 0.4         | 0.4         | 0.4         |
|                                                          | G – Replace all connecting rods                                                         | 122110G               | 1.1         | 1.1         | 1.1         | 1.1         | 1.1         |
|                                                          | H – Replace one piston                                                                  | 122110H               | 0.5         | 0.5         | 0.5         | 0.5         | 0.5         |
|                                                          | J – Replace all pistons                                                                 | 122110J               | 1.8         | 1.8         | 1.8         | 1.8         | 1.8         |

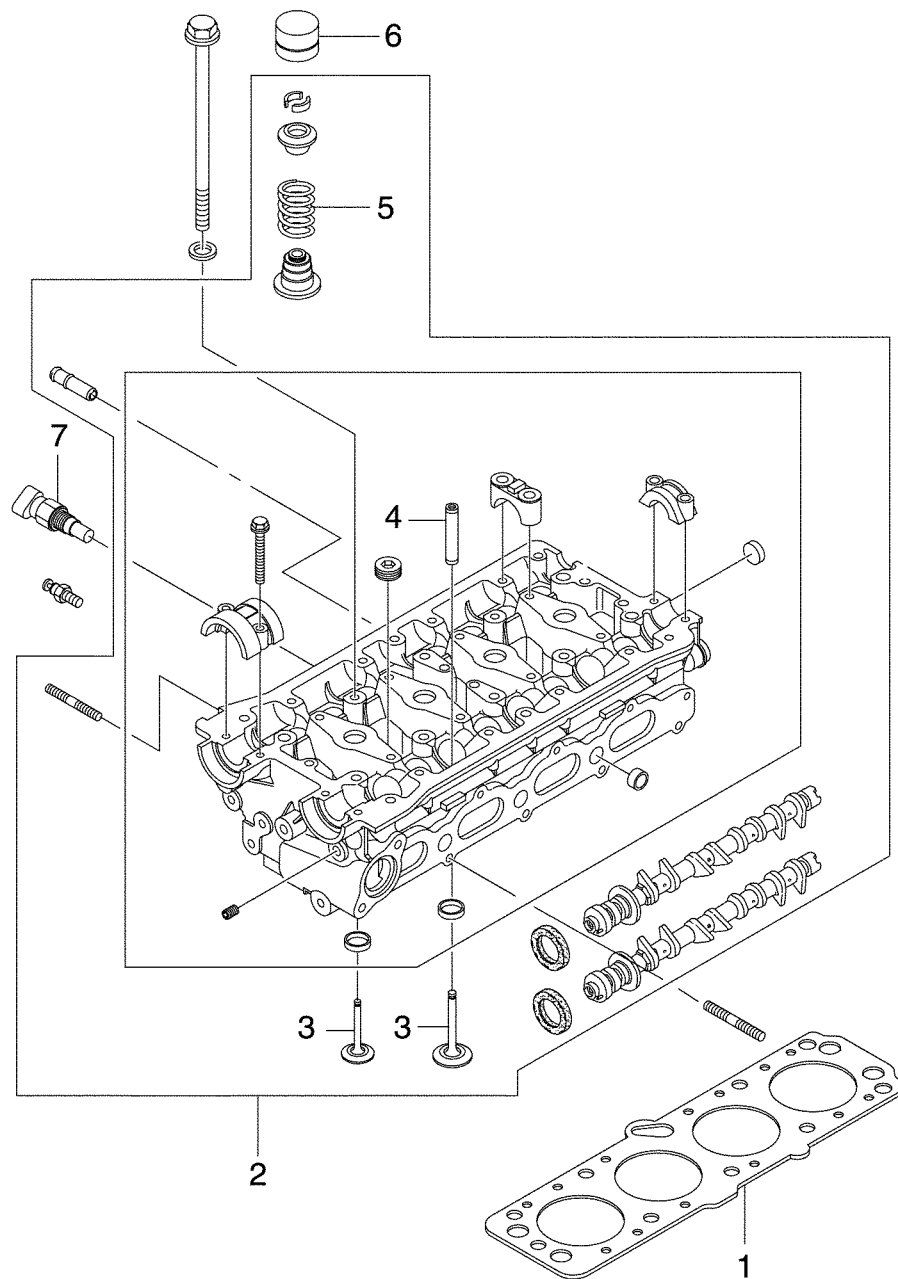


| <b>DOHC ENGINE MECH. – CRANKSHAFT &amp; PISTON (122)</b> |                                                                                         |                       |             |             |             |             |             |
|----------------------------------------------------------|-----------------------------------------------------------------------------------------|-----------------------|-------------|-------------|-------------|-------------|-------------|
| <b>NO.</b>                                               | <b>OPERATION DESCRIPTION</b>                                                            | <b>OPERATION CODE</b> | <b>S</b>    | <b>N</b>    |             |             | <b>L</b>    |
|                                                          |                                                                                         |                       | <b>1.4D</b> | <b>1.4D</b> | <b>1.6D</b> | <b>1.8D</b> | <b>2.0D</b> |
| <b>4</b>                                                 | <b>CRANKSHAFT (A/T) – REPLACE</b>                                                       | 1221200               | 7.8         | 7.2         | 7.2         | 7.2         | 7.5         |
|                                                          | INC : R & I Engine ass'y, Cylinder head ass'y<br>Flywheel, Piston ass'y, Engine adjust. |                       |             |             |             |             |             |
|                                                          | A – With air conditioning                                                               | 122120A               | 1.1         | 1.0         | 1.0         | —           | —           |
|                                                          | B – With power steering                                                                 | 122120B               | 0.5         | —           | —           | —           | —           |
|                                                          | C – R&R cylinder head                                                                   | 122120C               | 1.0         | 1.0         | 1.0         | 1.0         | 1.0         |
|                                                          | D – Replace one piston rings                                                            | 122120D               | 0.4         | 0.4         | 0.4         | 0.4         | 0.4         |
|                                                          | E – Replace all piston rings                                                            | 122120E               | 1.2         | 1.2         | 1.2         | 1.2         | 1.2         |
|                                                          | F – Replace one connecting rod                                                          | 122120F               | 0.4         | 0.4         | 0.4         | 0.4         | 0.4         |
|                                                          | G – Replace all connecting rods                                                         | 122120G               | 1.1         | 1.1         | 1.1         | 1.1         | 1.1         |
|                                                          | H – Replace one piston                                                                  | 122120H               | 0.5         | 0.5         | 0.5         | 0.5         | 0.5         |
|                                                          | J – Replace all pistons                                                                 | 122120J               | 1.8         | 1.8         | 1.8         | 1.8         | 1.8         |
| <b>5</b>                                                 | <b>PISTON, ROD AND/OR RINGS (ONE) – REPLACE</b>                                         | 1221500               | 5.1         | 4.6         | 4.6         | 5.6         | 5.7         |
|                                                          | INC : R & I Cylinder head ass'y, Oil suction pipe,<br>Engine adjust.                    |                       |             |             |             |             |             |
|                                                          | A – With power steering                                                                 | 122150A               | 0.5         | —           | —           | —           | —           |
|                                                          | B – With air conditioning                                                               | 122150B               | 1.1         | 1.1         | 1.1         | —           | —           |
|                                                          | C – Replace each additional                                                             | 122150C               | 0.8         | 0.8         | 0.8         | 0.8         | 0.8         |
|                                                          | D – Replace all                                                                         | 122150D               | 1.3         | 1.3         | 1.3         | 1.3         | 1.3         |
| <b>6</b>                                                 | <b>FLYWHEEL (MANUAL T/M) – REPLACE</b>                                                  | 1221700               | 3.6         | 3.6         | 3.6         | 3.6         | 3.8         |
|                                                          | INC : R & I T/M ass'y, Clutch cover ass'y                                               |                       |             |             |             |             |             |
| <b>7</b>                                                 | <b>FLYWHEEL (AUTO T/M) – REPLACE</b>                                                    | 1221900               | 3.7         | 3.0         | 3.0         | 3.4         | 3.6         |



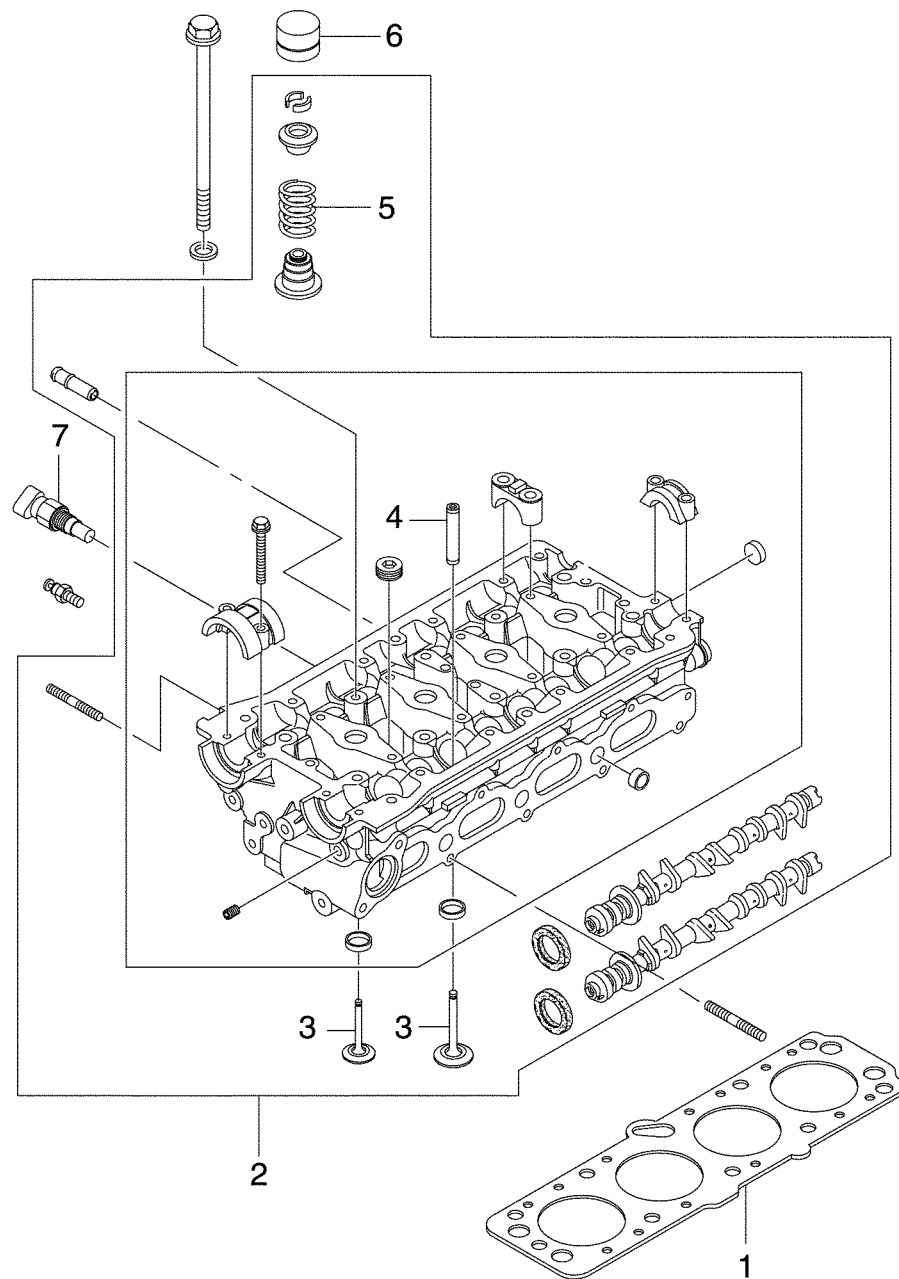
## DOHC ENGINE MECH. – OIL PAN & PUMP (123)

| NO. | OPERATION DESCRIPTION                                                                                                                 | OPERATION CODE | S    | N    |      |      | L    |
|-----|---------------------------------------------------------------------------------------------------------------------------------------|----------------|------|------|------|------|------|
|     |                                                                                                                                       |                | 1.4D | 1.4D | 1.6D | 1.8D | 2.0D |
| 1   | FILTER, OIL – REPLACE                                                                                                                 | 1231100        | 0.4  | 0.4  | 0.4  | 0.4  | 0.4  |
| 2   | PLUG AND/OR GASKET, OIL PAN DRAIN – REPLACE                                                                                           | 1231300        | 0.3  | 0.3  | 0.3  | 0.3  | 0.3  |
| 3   | PAN AND/OR GASKET, OIL – REPLACE<br>INC : Front exhaust pipe ass'y, Exhaust pipe bracket                                              | 1231500        | 1.3  | 1.0  | 1.0  | 0.8  | 1.1  |
| 4   | PUMP, ENGINE OIL – REPLACE<br>INC : R & I Timing belt, Oil pan, Engine adjust<br>A – With power steering<br>B – With air conditioning | 1231700        | 2.6  | 2.6  | 2.6  | 2.0  | 2.2  |
|     |                                                                                                                                       | 123170A        | 0.6  | —    | —    | —    | —    |
|     |                                                                                                                                       | 123170B        | 0.1  | —    | —    | —    | —    |
| 5   | SENSOR, FUEL SWITCH & ENGINE OIL PRESSURE GAGE – REPLACE                                                                              | 1231900        | 0.3  | 0.3  | 0.3  | 0.3  | 0.3  |
| 6   | TUBE, OIL SUCTION – REPLACE                                                                                                           | 1232100        | 1.3  | 0.5  | 0.5  | 0.5  | 1.1  |
| 7   | OIL SEAL, CRANKSHAFT (FRONT) – REPLACE                                                                                                | 1232300        | 1.8  | 1.8  | 1.8  | 1.8  | 1.8  |
| 8   | PIECE, CONNECTING – REPLACE                                                                                                           | 1232500        | 0.5  | 0.5  | 0.5  | 0.5  | 0.5  |
| 9   | VALVE, OIL PRESSURE RELIEF – REPLACE                                                                                                  | 1232700        | 0.3  | 0.3  | 0.3  | 0.3  | 0.3  |
| 10  | PIPE AND/OR GASKET OIL VENTILATION – REPLACE                                                                                          | 1233500        | 0.5  | 0.5  | 0.5  | 0.5  | 0.5  |
| 11  | HOSE, OIL VENTILATION – REPLACE                                                                                                       | 1233700        | 0.3  | 0.3  | 0.3  | 0.3  | 0.3  |



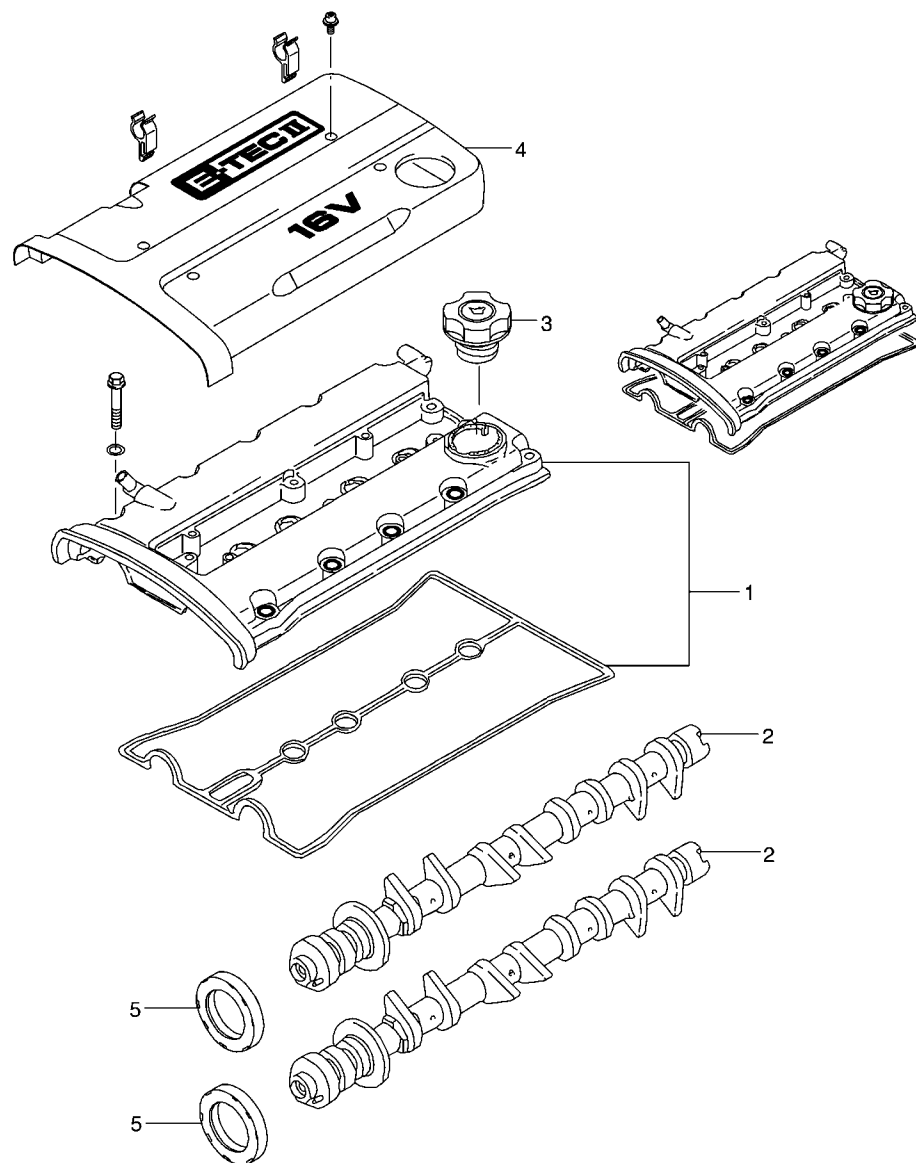
## DOHC ENGINE MECH. – CYLINDER HEAD (131)

| NO. | OPERATION DESCRIPTION                                                                                                       | OPERATION CODE | S    | N    |      |      | L    |
|-----|-----------------------------------------------------------------------------------------------------------------------------|----------------|------|------|------|------|------|
|     |                                                                                                                             |                | 1.4D | 1.4D | 1.6D | 1.8D | 2.0D |
| 1   | <b>GASKET, CYLINDER HEAD – REPLACE</b>                                                                                      | 1312300        | 3.4  | 3.2  | 3.2  | 3.9  | 3.9  |
|     | INC : R & I Cylinder head ass'y, Intake & exhaust manifold, Engine adjust.                                                  |                |      |      |      |      |      |
|     | A – With power steering                                                                                                     | 131230A        | 0.6  | —    | —    | —    | —    |
|     | B – With air conditioning                                                                                                   | 131230B        | 0.1  | —    | —    | —    | —    |
| 2   | <b>HEAD, CYLINDER – REPLACE</b>                                                                                             | 1312500        | 3.4  | 3.2  | 3.2  | 3.9  | 3.9  |
|     | INC : R & I Cylinder head ass'y, Intake & exhaust manifold, Valves, Engine adjust.                                          |                |      |      |      |      |      |
|     | A – With power steering                                                                                                     | 131250A        | 0.6  | —    | —    | —    | —    |
|     | B – With air conditioning                                                                                                   | 131250B        | 0.1  | —    | —    | —    | —    |
|     | <b>HEAD, CYLINDER – OVERHAUL</b>                                                                                            | 1312600        | 5.9  | 5.8  | 5.8  | 6.9  | 6.9  |
|     | INC : R & I Cylinder head ass'y, Intake & exhaust manifold, Valves, Engine adjust.                                          |                |      |      |      |      |      |
| 3   | <b>VALVE (ONE CYLINDER) – REPLACE</b>                                                                                       | 1312700        | 4.6  | 4.1  | 4.1  | 5.4  | 5.4  |
|     | INC : R & I Cylinder head ass'y, Intake & exhaust manifold, Camshaft, Valve Stem seals, Valves recondition, Engine adjust.  |                |      |      |      |      |      |
|     | A – With power steering                                                                                                     | 131270A        | 0.6  | —    | —    | —    | —    |
|     | B – With air conditioning                                                                                                   | 131270B        | 0.1  | —    | —    | —    | —    |
|     | C – Valves (Each additional)                                                                                                | 131270C        | 0.4  | 0.4  | 0.4  | 0.4  | 0.3  |
|     | D – Valves (All)                                                                                                            | 131270D        | 1.5  | 1.5  | 1.5  | 1.5  | 1.5  |
| 4   | <b>GUIDE, VALVE – REPLACE</b>                                                                                               | 1312800        | 4.9  | 4.4  | 4.4  | 5.5  | 5.5  |
|     | INC : R & I Cylinder head ass'y, Intake & exhaust manifold, Camshaft, Valve, Stem seals, Valves recondition, Engine adjust. |                |      |      |      |      |      |
|     | A – With power steering                                                                                                     | 131280A        | 0.6  | —    | —    | —    | —    |
|     | B – With air conditioning                                                                                                   | 131280B        | 0.1  | —    | —    | —    | —    |
|     | C – Valves (Each additional)                                                                                                | 131280C        | 0.3  | 0.3  | 0.3  | 0.3  | 0.3  |
|     | D – Valves (All)                                                                                                            | 131280D        | 1.5  | 1.5  | 1.5  | 1.5  | 1.5  |

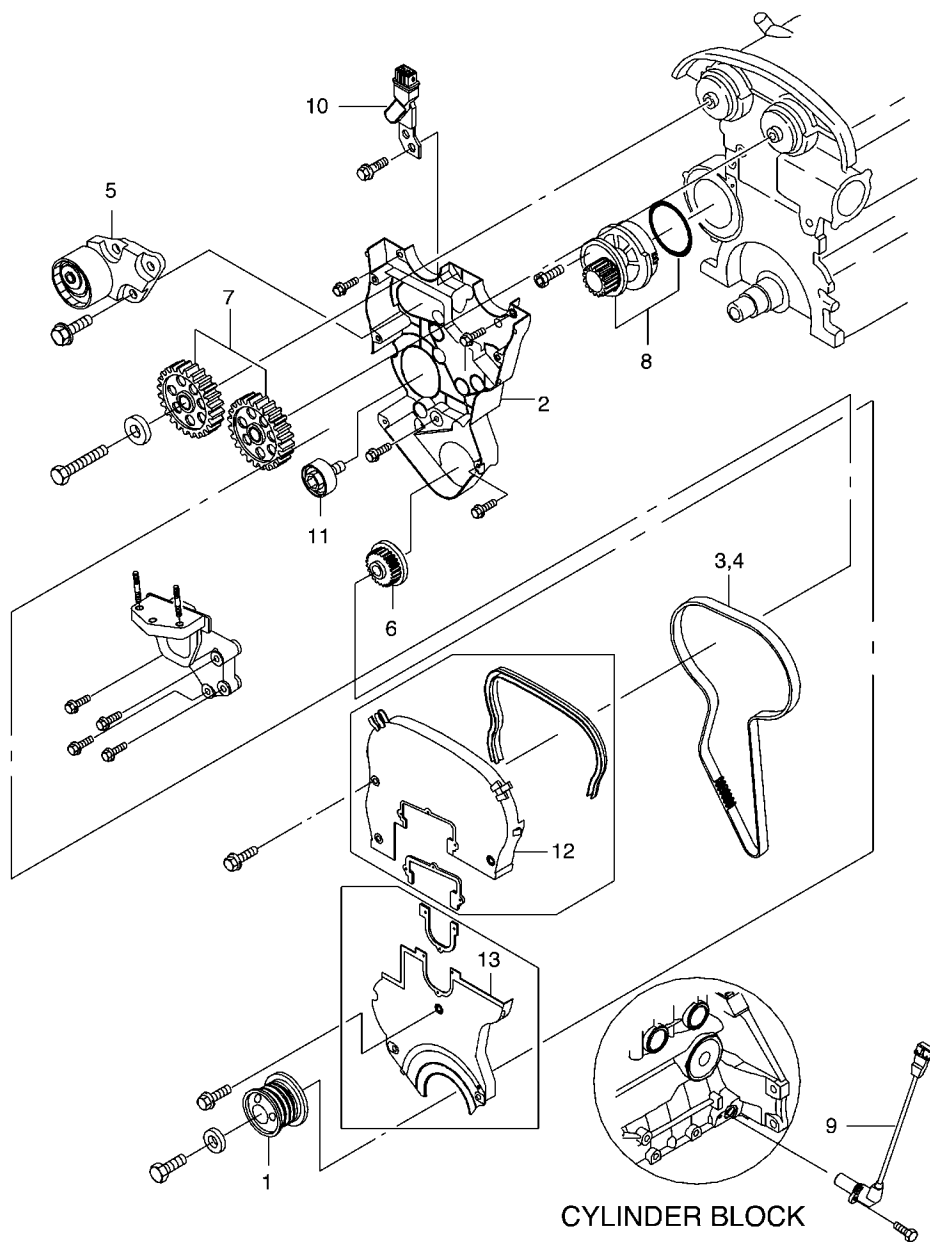


## DOHC ENGINE MECH. – CYLINDER HEAD (131)

| NO. | OPERATION DESCRIPTION                                     | OPERATION CODE | S    | N    |      |      | L    |
|-----|-----------------------------------------------------------|----------------|------|------|------|------|------|
|     |                                                           |                | 1.4D | 1.4D | 1.6D | 1.8D | 2.0D |
| 5   | <b>SPRING CAP AND/OR SEAL, VALVE (ONE CYLINDER)</b>       | 1312900        | 3.7  | 3.9  | 3.9  | 3.9  | 4.1  |
|     | <b>– REPLACE</b>                                          |                |      |      |      |      |      |
|     | INC : R & I Cylinder head ass'y, Camshaft, Engine adjust. |                |      |      |      |      |      |
|     | A – With power steering                                   | 131290A        | 0.6  | —    | —    | —    | —    |
|     | B – With air conditioning                                 | 131290B        | 0.1  | —    | —    | —    | —    |
| 6   | C – Valves (Each additional)                              | 131290C        | 0.4  | 0.4  | 0.4  | 0.4  | 0.4  |
|     | D – Valves (All)                                          | 131290D        | 2.1  | 2.1  | 2.1  | 2.1  | 2.1  |
|     | <b>LIFTER, VALVE – REPLACE</b>                            | 1313800        | 1.6  | 1.3  | 1.3  | 1.3  | 1.2  |
|     | A – With power steering                                   | 131380A        | 0.1  | —    | —    | —    | —    |
|     | B – With air conditioning                                 | 131380B        | 0.3  | —    | —    | —    | —    |
| 7   | C – Valves (Each additional)                              | 131380C        | 0.2  | 0.2  | 0.2  | 0.2  | 0.2  |
|     | D – Valves (All)                                          | 131380D        | 0.5  | 0.5  | 0.5  | 0.5  | 0.5  |
|     | <b>SENSOR, ENGINE COOLANT TEMP – REPLACE</b>              | 1314100        | 0.4  | 0.4  | 0.4  | 0.2  | 0.2  |

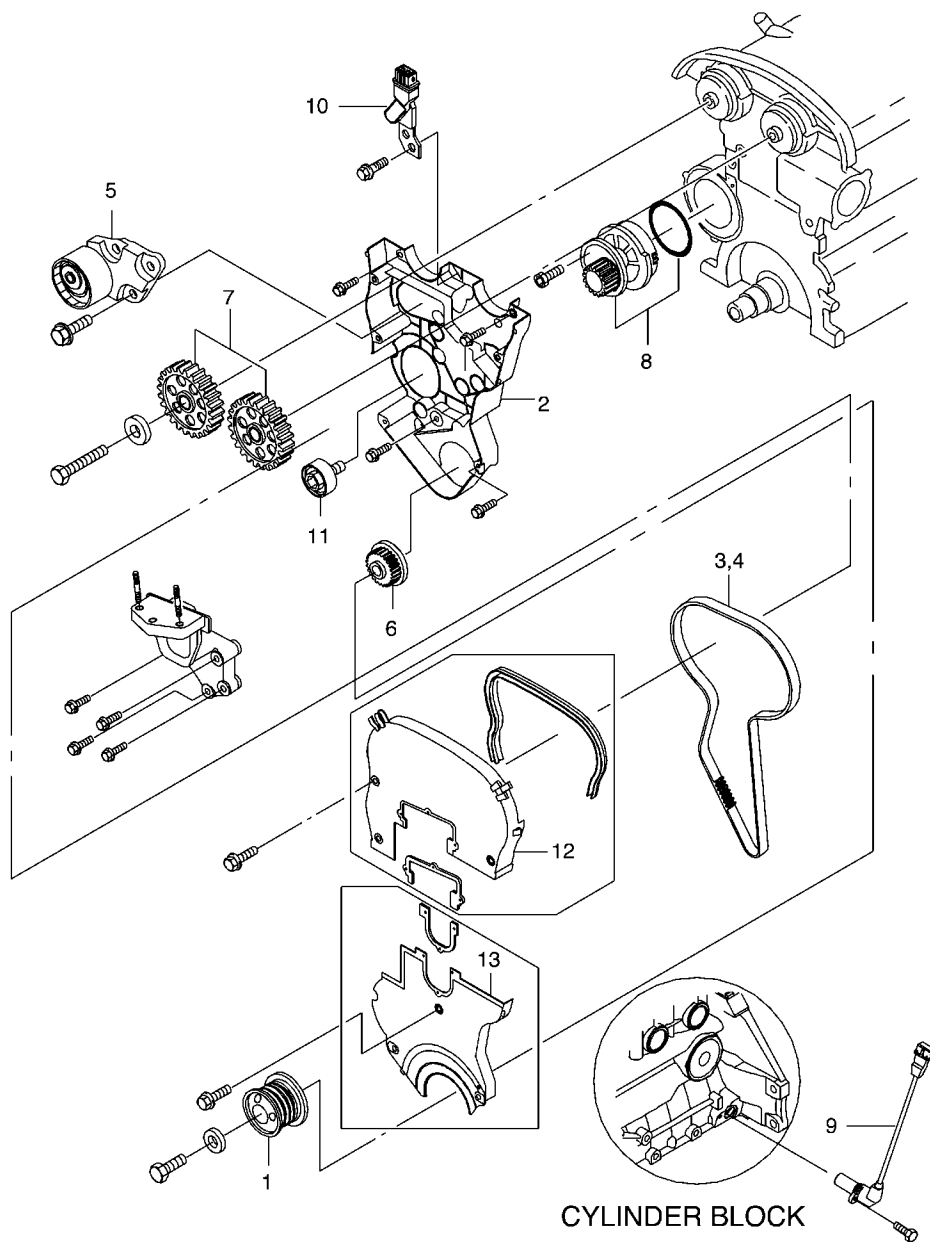


| <b>DOHC ENGINE MECH. – CAM SUPPORT &amp; SHAFT (132)</b> |                                                                                                                                                                                       |                                              |                              |                          |                          |                          |                          |
|----------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------|------------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| <b>NO.</b>                                               | <b>OPERATION DESCRIPTION</b>                                                                                                                                                          | <b>OPERATION CODE</b>                        | <b>S</b>                     | <b>N</b>                 |                          |                          | <b>L</b>                 |
|                                                          |                                                                                                                                                                                       |                                              | <b>1.4D</b>                  | <b>1.4D</b>              | <b>1.6D</b>              | <b>1.8D</b>              | <b>2.0D</b>              |
| <b>1</b>                                                 | <b>COVER AND/OR GASKET, CAMSHAFT HOUSING (ONE PIECE) – REPLACE</b>                                                                                                                    | 1322100                                      | 0.5                          | 0.5                      | 0.5                      | 0.5                      | 0.5                      |
| <b>2</b>                                                 | <b>CAMSHAFT, EXHAUST/INTAKE – REPLACE</b><br>INC : R & I Dis coil, Camshaft gear, Ignition timing adjust.<br>A – With power steering<br>B – With air conditioning<br>C – Replace both | 1322400<br><br>132240A<br>132240B<br>132240C | 2.3<br><br>0.6<br>0.1<br>0.3 | 1.3<br><br>—<br>—<br>0.3 | 1.3<br><br>—<br>—<br>0.3 | 1.3<br><br>—<br>—<br>0.3 | 1.3<br><br>—<br>—<br>0.3 |
| <b>3</b>                                                 | <b>CAP, OIL FILLER – REPLACE</b>                                                                                                                                                      | 1322700                                      | 0.2                          | 0.2                      | 0.2                      | 0.2                      | 0.2                      |
| <b>4</b>                                                 | <b>COVER, CAMSHAFT UPPER – REPLACE</b>                                                                                                                                                | 1322800                                      | 0.2                          | 0.2                      | 0.2                      | 0.2                      | 0.2                      |
| <b>5</b>                                                 | <b>OIL SEAL, CAMSHAFT – REPLACE</b>                                                                                                                                                   | 1323000                                      | 2.1                          | 1.8                      | 1.8                      | 1.2                      | 1.2                      |



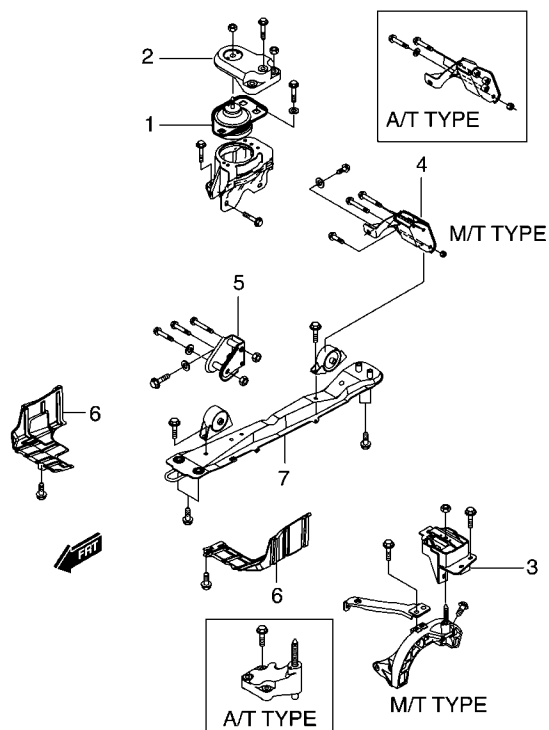
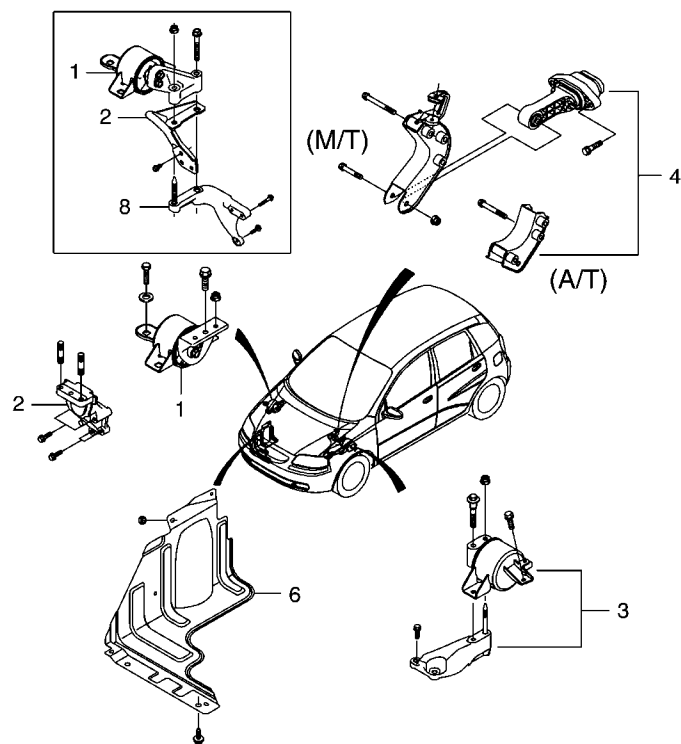
## DOHC ENGINE MECH. – TIMING COVER (133)

| NO. | OPERATION DESCRIPTION                                                                                                                                         | OPERATION CODE | S    | N    |      |      | L    |
|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|------|------|------|------|------|
|     |                                                                                                                                                               |                | 1.4D | 1.4D | 1.6D | 1.8D | 2.0D |
| 1   | <b>PULLEY, CRANKSHAFT – REPLACE</b><br>A – With air conditioning                                                                                              | 1332100        | 0.6  | 0.4  | 0.4  | 0.4  | 0.4  |
|     |                                                                                                                                                               | 133210A        | 0.1  | —    | —    | —    | —    |
| 2   | <b>COVER, TIMING BELT REAR – REPLACE</b><br>A – With air conditioning                                                                                         | 1332300        | 1.4  | 1.6  | 1.6  | 1.6  | 1.6  |
|     |                                                                                                                                                               | 133230A        | 0.1  | —    | —    | —    | —    |
| 3   | <b>BELT, TIMING – REPLACE</b><br>A – With power steering<br>B – With air conditioning                                                                         | 1332500        | 1.1  | 1.1  | 1.1  | 1.3  | 1.3  |
|     |                                                                                                                                                               | 133250A        | 0.6  | —    | —    | —    | —    |
|     |                                                                                                                                                               | 133250B        | 0.1  | —    | —    | —    | —    |
| 4   | <b>BELT, TIMING – ADJUST</b><br>A – With air conditioning                                                                                                     | 1332700        | 1.7  | 1.1  | 1.1  | 1.3  | 1.3  |
|     |                                                                                                                                                               | 133270A        | 0.1  | —    | —    | —    | —    |
| 5   | <b>TENSIONER, TIMING BELT – REPLACE</b><br>INC : R & I Timing belt, Timing belt cover, Engine adjust.<br>A – With power steering<br>B – With air conditioning | 1332900        | 1.3  | 1.1  | 1.1  | 1.3  | 1.3  |
|     |                                                                                                                                                               | 133290A        | 0.1  | —    | —    | —    | —    |
|     |                                                                                                                                                               | 133290B        | 0.1  | —    | —    | —    | —    |
| 6   | <b>SPROCKET, CRANKSHAFT TIMING – REPLACE</b><br>INC : R & I Timing belt, Engine adjust.<br>A – With power steering<br>B – With air conditioning               | 1333100        | 1.3  | 0.9  | 0.9  | 1.3  | 1.3  |
|     |                                                                                                                                                               | 133310A        | 0.2  | —    | —    | —    | —    |
|     |                                                                                                                                                               | 133310B        | 0.1  | —    | —    | —    | —    |
| 7   | <b>SPROCKET, CAMSHAFT TIMING – REPLACE</b><br>INC : R & I Timing belt, Engine adjust.<br>A – With power steering<br>B – With air conditioning                 | 1333300        | 1.7  | 1.7  | 1.7  | 1.1  | 1.1  |
|     |                                                                                                                                                               | 133330A        | 0.2  | —    | —    | —    | —    |
|     |                                                                                                                                                               | 133330B        | 0.1  | —    | —    | —    | —    |
| 8   | <b>PUMP AND/OR GASKET, COOLANT – REPLACE</b><br>A – With power steering<br>B – With air conditioning                                                          | 1333500        | 2.0  | 1.8  | 1.8  | 1.3  | 1.3  |
|     |                                                                                                                                                               | 133350A        | 0.1  | —    | —    | —    | —    |
|     |                                                                                                                                                               | 133350B        | 0.3  | —    | —    | —    | —    |
| 9   | <b>SENSOR, CRANKSHAFT POSITION – REPLACE</b>                                                                                                                  | 1333700        | 0.3  | 0.2  | 0.2  | 1.3  | 1.3  |
| 10  | <b>SENSOR, CAMSHAFT POSITION – REPLACE</b>                                                                                                                    | 1333800        | 0.6  | 0.6  | 0.6  | 0.6  | 0.6  |
| 11  | <b>PULLEY, IDLER – REPLACE</b>                                                                                                                                | 1333900        | 1.2  | 1.2  | 1.2  | 1.2  | 1.2  |
| 12  | <b>COVER, CAMSHAFT DRIVE BELT (UPPER)</b>                                                                                                                     | 1334200        | 0.5  | 0.2  | 0.2  | —    | —    |



## DOHC ENGINE MECH. – TIMING COVER (133)

| NO. | OPERATION DESCRIPTION                  | OPERATION<br>CODE | S    | N    |      |      |      | L |
|-----|----------------------------------------|-------------------|------|------|------|------|------|---|
|     |                                        |                   | 1.4D | 1.4D | 1.6D | 1.8D | 2.0D |   |
| 13  | COVER, CAMSHAFT DRIVE BELT (LOWER)     | 1334300           | 0.9  | 0.7  | 0.7  | —    | —    |   |
| 14  | COVER, AND/OR GASKET, TIMING – REPLACE | 1332200           | —    | —    | —    | 1.0  | —    |   |



| <b>DOHC ENGINE MECH. – ENGINE &amp; TRANSAXLE MOUNT (138)</b> |                                                                |                       |             |             |             |             |             |
|---------------------------------------------------------------|----------------------------------------------------------------|-----------------------|-------------|-------------|-------------|-------------|-------------|
| <b>NO.</b>                                                    | <b>OPERATION DESCRIPTION</b>                                   | <b>OPERATION CODE</b> | <b>S</b>    | <b>N</b>    |             |             | <b>L</b>    |
|                                                               |                                                                |                       | <b>1.4D</b> | <b>1.4D</b> | <b>1.6D</b> | <b>1.8D</b> | <b>2.0D</b> |
| 1                                                             | MOUNT, ENGINE (RH-FRONT) – REPLACE                             | 1380100               | 0.9         | 0.8         | 0.8         | 0.8         | 0.8         |
| 2                                                             | BRACKET, ENGINE MOUNT (RH-FRONT) – REPLACE                     | 1380300               | 0.9         | 0.8         | 0.8         | 0.8         | 0.8         |
| 3                                                             | MOUNT, TRANSAXLE (LH-FRONT) – REPLACE                          | 1380500               | 0.9         | 0.9         | 0.9         | 0.9         | 0.9         |
| 4                                                             | MOUNT, TRANSAXLE (CENTER-REAR) – REPLACE<br>A – Auto transaxle | 1380700               | 0.9         | 0.9         | 0.9         | 0.8         | 0.8         |
|                                                               |                                                                | 138070A               | 0.4         | —           | —           | —           | —           |
| 5                                                             | MOUNT, ENGINE (CENTER-FRONT) – REPLACE                         | 1380800               | —           | 0.7         | 0.7         | 0.7         | 0.8         |
| 6                                                             | SHIELD, SPLASH – REPLACE                                       |                       |             |             |             |             |             |
|                                                               |                                                                | Right 1382100         | 0.3         | 0.3         | 0.3         | 0.3         | 0.3         |
|                                                               |                                                                | Left 1382200          | 0.3         | 0.3         | 0.3         | 0.3         | 0.3         |
|                                                               |                                                                | Center 1382300        | —           | 0.3         | 0.3         | —           | —           |
| 7                                                             | MEMBER, CENTER – REPLACE                                       | 1382500               | —           | —           | —           | —           | 0.7         |
| 8                                                             | ROD, REACTION (LOWER) – REPLACE                                | 1381300               | —           | —           | —           | 0.3         | —           |
| 9                                                             | BRACKET, REACTION (LOWER) – REPLACE                            | 1381500               | —           | —           | —           | 0.3         | —           |